

THE

Stock Color Library





## Who We Are

As an industry leader, ALUCOBOND® brand aluminum composite material (ACM) has been a trusted architectural cladding for over 50 years. Sought after for its outstanding product attributes such as flatness, formability, durability, and ease of fabrication, ALUCOBOND products allow architects and fabricators to bring distinctive and exciting visions to life. ALUCOBOND PLUS, our fire retardant core, has been developed to meet today's fire performance requirements set by the International Building Code (IBC) while using ACM as the material of choice.

Made in the USA, ALUCOBOND is manufactured by 3A Composites USA. Our trend-forward palette represents an ongoing development of colors and finishes curated to foster creativity and ingenuity. See how ALUCOBOND has been giving shape to great ideas by leading the world in design innovation, and continually adapting to the needs of the growing architectural community.

## **Colors & Finishes**

## The Classic Collection

Color plays an integral role in the architectural environment; the timeless palette in our Classic Collection reflects your passion for what's possible. From classic neutrals to vibrant hues, this line offers a wide range of options to help you give shape to great ideas.

## The Spectra Collection

To add a dynamic element of fascination and movement to any architectural facade, these transitional finishes celebrate the natural color shifts that occur in the world around us – from raw natural elements to the glowing luster and sheen found in modern alloys and luxury finishes.

## The Anodized Collection

In addition to the strength and high-quality appearance that comes standard with our collections, this line uses the anodizing process to enhance the intrinsic clarity and beauty of aluminum while creating a harder, smoother, more durable surface.

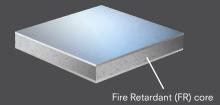
## The Natural Collection

Biophilic design conceptualizes spaces in a way that acknowledges the human need to connect with nature. The finishes in the Natural Collection amplify the organic beauty and character of different elements & materials found in the world around us through three distinct series: the **Element Series**, the **Terra Series** and the **Woodgrain Series**.

## **Products**

#### **ALUCOBOND® PLUS**

4mm ACM comprised of two sheets of smooth .020" aluminum thermobonded to a solid, fire retardant core. Developed exclusively to meet fire performance requirements while providing the benefits & versatility of ACM.



#### ALUCOBOND® AXCENT™

A solid .040" flat aluminum sheet that offers the perfect complement to ALUCOBOND PLUS. AXCENT is excellent for columns, parapet caps, canopies, soffits, and trim.





Legend All finishes are stocked in ALUCOBOND PLUS and ALUCOBOND AXCENT, except those noted  $\Diamond$  or  $\Omega$ 

> ♦ ALUCOBOND AXCENT Made to Order  $\Omega$  Not Available in ALUCOBOND AXCENT

## The Classic Collection (continued)

## Legend

All finishes are stocked in ALUCOBOND PLUS and ALUCOBOND AXCENT, except those noted  $\Diamond$  or  $\Omega$ 

> ♦ ALUCOBOND AXCENT Made to Order  $\Omega$  Not Available in ALUCOBOND AXCENT

## The Natural Collection Element Series

Moonstone Metallic

PVDF/FEVE

Gloss 70-80

Olivine Metallic

**Brushed Stainless** 

Gloss 35-45

FEVE

♦ Gloss 8–12

The Natural Collection Terra Series

PVDF/FEVE

Gloss 5-10

Aragonite Metallic

**Brushed Antique** 

**Brushed Carbon** 

Gloss 35-45

FEVE

Copper FEVE

Gloss 35-45

Gloss 70–80 ◊

PVDF/FEVE

PVDF Print

Gloss 3–8

**Basalt Gray** 

Gloss 25-35

PVDF 2

ALUCOBOND AXCENT, except those noted  $\Diamond$  or  $\Omega$ 

Ω

Rusted Metal

Serpentine Metallic

PVDF/FEVE

Gloss 5-10

**PVDF** Print

Gloss 3–8

♦ ALUCOBOND AXCENT Made to Order  $\Omega$  Not Available in ALUCOBOND AXCENT



Statuary Bronze PVDF 2 Gloss 25-35





New-Age Dark













Steel City Silver Mica MZG Gray Mica II PVDF 2 Gloss 15-25



**Anodic Clear Mica** 

(Lexus) PVDF 2 PVDF 2 Gloss 30-40 Gloss 5-15



**Driftwood Mica** 

JLR Champagne

Metallic PVDF 2

Gloss 20-30

**Bone White** 

Gloss 25-35

Sunrise Silver

Gloss 25-35

Cadet Gray

Gloss 20-30

Greyhound

PVDF 2

Metallic II PVDF 3

PVDF 2

Gloss 15-25

PVDF 2

Atacama Bronze Metallic PVDF 2 Gloss 15-25

**Anodic Satin Mica** 

Cadillac White III

PVDF 2

Gloss 30-40

**Brilliant Silver** 

Gloss 25–35

Metallic PVDF 3

West Pewter Mica II

PVDF 2

Gloss 15-25

Anthracite Silver

Gloss 70-80

Metallic PVDF/FEVE

PVDF 2

Gloss 20-30



Gloss 15-25

Metallic PVDF 3

Gloss 25-35

PVDF 2

PVDF 3

Gloss 25

Gloss 15-25

**Graphite Mica** 

PVDF 2

Gloss 20-30

Gloss 45-55

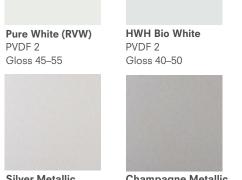
Hazelnut Mica PVDF 2

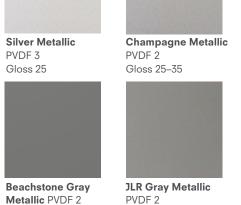


**Russet Mica** PVDF 2 Gloss 15-25









Gloss 25-35

Nissan Gray

Gloss 45-55

PVDF/FEVE





# Dusty Charcoal II PVDF 2 Gloss 25-35

Spire Blue II

Gloss 25-35

**Just Purple** 

Gloss 25 -35 ◊

PVDF 3

Ocean

PVDF/FEVE

Gloss 70-80

PVDF/FEVE



Azure Blue

Gloss 25-35

PVDF 3

**Red Fire** 

Gloss 25-35

PVDF 3

The Spectra Collection



PVDF 2

Gloss 25-35

**Patriot Red** 

Gloss 45-55

PVDF/FEVE

TBL Black (Buick)



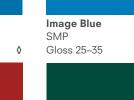
Carb Red

Gloss 75-85

SMP

Tri-Corn Black

Gloss 25–35 ◊



**Botanical** 

Gloss 20-30

PVDF 2

Cupral

PVDF/FEVE

Anodized

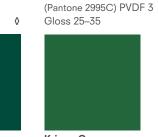
Gloss 15–25 Ω

Gloss 70-80

Black Metallic

PVDF/FEVE

Gloss 75-85



Amazon Prime Blue

Tuscan Sun

Gloss 25-35

PVDF 2











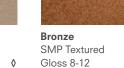


Beechwood

**PVDF** Print

Gloss 3-8





Colorado Gold

Gloss 25-35

Metallic PVDF 3

**Almandine Garnet** 

Gloss 5-10

**Brushed** 

Gloss 45-55

FEVE

Ω

Metallic PVDF/FEVE



SMP Textured

Gloss 8-12

Native Copper Mica

**Cubanite Metallic** 

PVDF/FEVE

Gloss 5-10

Reflect Mirror\*

Reflective

PVDF 2

Gloss 20-30





qualities of the surface but is not an exact match; please request a sample to see the true mirror finish



Lava Nera SMP Textured Gloss 5-10

## The Anodized Collection\*

\*Natural variations in shade and color will occur with anodized finished metals. This variation is part of the natural beauty brought out by the anodizing process and often sought after for this aesthetic quality. Visual look of variation may also be effected by tint as well as size of panel.

White Gold

Gloss 70-80

PVDF/FEVE



Anodized

Gloss 15-25



Gloss 15–25 Ω

Anodized

**Galaxy Blue** 

Gloss 70-80

PVDF/FEVE



Anodized Anodized

Gloss 15-25





Gloss 15–25  $\Omega$ 

Anodized

**Rustic Walnut** 

**PVDF** Print

Gloss 3–8

The Natural Collection Woodgrain Series

Chestnut PVDF Print

Gloss 3–8





Order Samples

#### **ALUCOBOND PLUS**

Thickness of aluminum skin	0.020" (nominal)
Product thickness	0.157" (4mm nominal)
Weight	1.56 lb/ft²
Standard sheet dimension*	62" x 196"
Maximum width/length**	62"/ 400"

<sup>\*</sup> Exceptions to standard dimensions are referenced below

<sup>\*\*</sup> Sheets will be fabricated to meet custom panel sizes within product range below.

ALUCOBOND PLUS				
Thickness	4mm			
Width	40"	49.2"	50"	62"
Length	196"	146"	196"	196"
Solids	•		•	•
Micas / Metallics	•		•	•
Color-Changing	•		•	•
Textured	•		•	•
Reflective		•		
Anodized				•1
Brushed			•	•
Prints			•	

• - Stocked • - On Request 1 - Anodized finishes are only availble in 60"W x 198"L

## **ALUCOBOND®**GIVING SHAPE TO GREAT IDEAS

#### **ALUCOBOND AXCENT**

Product thickness	0.040" (nominal)	
Weight	0.56 lb/ft²	
Standard width	48"	
Standard length	120"	

ALUCOBOND AXCENT		
Thickness	0.040"	
Sheet Size	48" x 120"	
Solids	•*	
Micas / Metallics	•*	
Color-Changing	•	
Textured	0	

- - Stocked On Request
- \* Most solid, mica & metallic finishes are stocked, however some are considered "made-to-order" & subject to 2000 sf minimum & lead times. Please reference the ALUCOBOND AXCENT color chart for more details.

#### **PAINT FINISHES**

ALUCOBOND PVDF finishes are coated in accordance with AAMA 2605 signifying the highest performance exterior finish standard in the industry. AAMA 2605 finishes have the best chalk, humidity, and color change performance. Backed by ALUCOBOND's 20-year warranty, SMP finishes meet AAMA 2604. ALUCOBOND is backed by its 50+year history and competitive (proven) Warranty coverage.

**PVDF (Polyvinylidene Fluoride)** Two coat PVDF paint systems are applied to solid & mica finishes which are coil-coated over a pre-treated aluminum substrate with a primer & color coat at a nominal 1.0 mil thickness. When a two coat PVDF system is used, the primer allows bonding & color consistency in the color coat to show, in lieu of having the underlying metal affect color consistency. Note, the pre-treatment is not considered one of the paint "coats." Three coat systems are solid & metallic finishes which are coil-coated over a pre-treated aluminum substrate with a primer, color coat, & clear coat at a nominal 1.5 mil thickness. The clear coat protects the aluminum flake from oxidizing & adds increased weatherability & protection.

**PVDF/FEVE** Finish consists of 2 coats of PVDF & a clear coat of FEVE. On our Spectra finishes, the FEVE coat provides a higher gloss level & depending on the viewing angle, different wave-lengths of light are reflected, resulting in an ever-changing color gradient with iridescent highlights.

**SMP** (Silicone Modified Polyester) Paint systems are a blend of polyester & silicon intermediates. SMP coatings deliver an excellent balance of exterior gloss, and color retention with resistance to stains, chalking, ultraviolet radiation, weather and humidity.

**FEVE (Fluoropolymer Based)** A transparent top coat is applied to the coil protecting the surface from the elements & preserves the aesthetic of the bare finish. Various tints can be applied to broaden the color palette & add to the aesthetics of a project.

For more information please contact your local Sales Manager.

### **CUSTOM COLORS**

If you require a custom color for your next project, our color technicians will strive to match your desired color. Exact matches are not always possible due to different inks & pigments used in various industries & application methods. Matching a color created by a spray method, particularly a metallic, may not match with a color created on a roll coated method.

To ensure that we identify your color correctly, we require either:

- A hand sample of at least 1" x 1", OR
- Pantone®, RAL, NCS or paint code reference

Please <u>contact</u> your local sales manager for assistance

Send the color sample along with your name, company name, address, phone number & email, as well as the project name, project location, type of finish and gloss level to:

3A Composites USA Attn: Color Lab 208 West Fifth Street Benton, KY 42025

